



SAFETY DATA SHEET

Version 4

1. Identification of the Substance / Preparation and of the Company / Undertaking

Product Name Additive 6-24-6-1S
Product Code 38784
Synonyms None
Recommended Use Industrial, Manufacturing or Laboratory use.
Restrictions on Use None known

Manufacturer

Hawkins, Inc., 2381 Rosegate, Roseville, MN 55113 (612-331-6910)

Emergency Telephone:

CHEMTREC (US): 1-800-424-9300

2. Hazards Identification

GHS - Classification

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Signal Word: None

Precautionary Statements:

• As part of good industrial and personal hygiene and safety procedure, avoid all unnecessary exposure to the chemical substance and ensure prompt removal from skin, eyes and clothing.

3. Composition / Information on Ingredients

Chemical name	CAS No.	Weight-%
Trade Secret 1	Trade secret	Proprietary
Trade Secret 2	Trade secret	Proprietary
Trade Secret 3	Trade secret	Proprietary
Trade Secret 4	Trade secret	Proprietary
Trade Secret 5	Trade secret	Proprietary
Trade Secret 6	Trade secret	Proprietary

Any concentration shown as a range is due to batch variation or the exact percentage has been withheld as a trade secret.

4. First Aid Measures

Description of first aid measures

Inhalation Remove to fresh air. If symptoms persist, call a physician.
Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

Ingestion	Clean mouth with water and drink afterwards plenty of water. If symptoms persist, call a physician.
<u>Most important symptoms and effects, both acute and delayed</u>	
Symptoms	No information available.
<u>Indication of any immediate medical attention and special treatment needed</u>	
Note to physicians	Treat symptomatically.

5. Fire-fighting Measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	Thermal decomposition can lead to release of irritating and toxic gases and vapors.
Hazardous combustion products	Phosphorus oxides. Carbon oxides. Nitrogen oxides (NO _x). Potassium Oxides. Ammonia.
Explosion Data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Ensure adequate ventilation.
<u>Methods and material for containment and cleaning up</u>	
Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Dike far ahead of liquid spill for later disposal. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly. After cleaning, flush away traces with water.

7. Handling and Storage

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice.
<u>Conditions for safe storage, including any incompatibilities</u>	

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place.
Incompatible materials	Strong oxidizing agents, strong acids, and strong bases. Magnesium.

8. Exposure Controls / Personal Protection

Control parameters

Exposure Limits	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.
Exposure Guidelines	Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).
<u>Appropriate engineering controls</u>	
Engineering controls	Showers Eyewash stations Ventilation systems.
<u>Individual protection measures, such as personal protective equipment</u>	
Eye/face protection	Tight sealing safety goggles.
Skin and body protection	Wear suitable protective clothing.

Respiratory protection	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Liquid	Odor:	No information available
Appearance:	Clear	Odor Threshold:	No information available
Color:	Colorless		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH:	6.3	pH Range: 6.30-7.00
Salt Out Point:		No information available
Melting Point/Freezing Point:	-16 °C / 3 °F	
Boiling Point/Boiling Range:		No information available
Flash Point:		No information available
Evaporation Rate (BuAc=1):		No information available
Flammability (solid, gas)		No information available
Flammability Limits in Air:		No information available
Upper Flammability Limit:		Lower Flammability Limit:
Vapor Pressure (mm Hg):		No information available
Vapor density (Air =1)		No information available
Specific Gravity (H₂O=1):	1.336	
Specific Gravity (2nd value):		
Water Solubility:		No information available
Solubility(ies):		No information available
Partition Coefficient (n-octanol/water)		No information available
Autoignition Temperature:		No information available
Decomposition Temperature:		No information available
Kinematic Viscosity:		No information available
Dynamic Viscosity:		No information available
Oxidizing Properties:	No information available	
Explosive Properties:	Not considered to be an explosion hazard	

9.2. Other information

Softening Point:	No information available
Molecular Weight:	N/A
VOC Content(%):	No information available
Liquid Density	No information available
Bulk density	No information available

10. Stability and Reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	Strong oxidizing agents, strong acids, and strong bases. Magnesium.
Hazardous decomposition products	Phosphorus oxides.

11. Toxicological Information

Information on likely routes of exposure

Product Information	
Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Numerical measures of toxicity

No information available

Acute Toxicity:

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 6,563.30 mg/kg

ATEmix (dermal) 15,112.13 mg/kg

Unknown Acute toxicity 44.1065 % of the mixture consists of ingredient(s) of unknown toxicity

9 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

13.1065 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

44.1065 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

44.1065 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)

44.1065 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD ₅₀ :	Dermal LD ₅₀ :	LC ₅₀ (Lethal Concentration):
Trade Secret 1	= 5750 mg/kg (Rat)	> 7940 mg/kg (Rabbit)	-
Trade Secret 3	= 3200 mg/kg (Rat)	-	-
Trade Secret 4	> 2000 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	-
Trade Secret 5	= 1950 mg/kg (Rat)	-	-
Trade Secret 6	> 90 mL/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Target Organ Effects: Eyes, Respiratory system, Skin.

Other Adverse Effects: No information available.

Aspiration hazard No information available.

12. Ecological Information

Ecotoxicity The environmental impact of this product has not been fully investigated.

Chemical name	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates

Trade Secret 1	-	85.9: 96 h Oncorhynchus mykiss mg/L LC50 static	-	-
Trade Secret 4	-	26.5: 96 h Oncorhynchus mykiss mg/L LC50 24.8 - 29.4: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 3.3: 96 h Pimephales promelas mg/L LC50 33: 96 h Pimephales promelas mg/L LC50 static	-	-

Persistence and Degradability: No information available.
Bioaccumulation: There is no data for this product.
Other Adverse Effects: No information available.

13. Disposal Considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local, state, and national regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging Do not reuse empty containers.

14. Transport Information

DOT
Description Not DOT Regulated

15. Regulatory Information

International Inventories

AICS Complies
TSCA Complies
DSL/NDSL Complies
EINECS/ELINCS Complies
ENCS Complies
IECSC Complies
KECL Complies
PICCS Complies

Chemical name	AICS	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS
Trade Secret 1	Present	Present ACTIVE	Present	-	Present	-	Present	Present	Present	Present
Trade Secret 2	Present	Present ACTIVE	Present	-	Present	-	Present	Present	Present	Present
Trade Secret 3	Present	Present ACTIVE	Present	-	Present	-	Present	Present	Present	Present
Trade Secret 4	Present	Present ACTIVE	Present	-	Present	-	Present	Present	Present	Present
Trade Secret 5	Present	Present ACTIVE	Present	-	Present	-	Present	Present	Present	Present
Trade Secret 6	Present	Present ACTIVE	Present	-	Present	-	Present	Present	Present	Present

Inventory Legend

AICS - Australian Inventory of Chemical Substances
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances

RESTRICTIONS - REACH TITLE VII No information available

US Federal Regulations

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical name	SARA 313 - Threshold Values %
Trade Secret 1	1.0
Trade Secret 4	1.0
Trade Secret 5	1.0

SARA 311/312 Hazard Categories

Acute health hazard No
Chronic health hazard No
Fire hazard No
Sudden release of pressure hazard No
Reactive hazard No

16. Other Information

Prepared By: HSE Department
Issue Date: 16-May-2012
Revision Date: 02-Nov-2020
Revision Note: Reviewed and Re-issued

Disclaimer:

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet